The zero-emission LNG bunkering facility makes it possible to fuel a ferry for a whole day’s operation in less than 30 minutes, all handling activities included. The bunkering facility is fully automatic and requires no permanent staff on shore. With its modular design, the LNG bunkering facility can be dismantled and moved to another location in less than a week.

Simple and safe operation

Approx. 15 minutes before the ferry arrives to the facility by the quay, a signal is sent from the ferry to the control system of the bunkering plant. This activates the system and the LNG road tanker controls to start the pre-cooling sequence of the transfer pump.

When the ferry has docked, a ferry crew member connects the EMS (emergency shut-down) cable, takes the loading hose from its parking position and connects it to the ferry bunkering coupling, and starts the bunkering process on the HMI control panel. After the desired amount of LNG has been transferred, the process is stopped on the HMI control panel, thereby stopping the pump and closing the valve on the road tanker liquid outlet line. When ‘bunkering valve close’ is activated on the HMI control panel, the liquid is led back to the road tanker, thereby lowering the pressure in the bunkering line. When the pressure in the bunkering line has reached a preset value, the HMI will display ‘disconnect bunker hose’. The loading hose is then disconnected and placed on the parking connection again.

As the ferry leaves, the remaining liquid in the lines will be vaporized and displaced to the road tanker through the vapour line due to thermal expansion and lower pressure in the road tanker. Finally, all valves are closed, putting the system ‘to sleep’ under vapour pressure. During ‘sleep’, the pressure in the system is kept on a constant level, thereby preventing any emission to the atmosphere.

Kosan Crisplant’s complete turnkey solution includes the following main items:

- Cryogenic transfer pump unit built into a 20 feet container
- Piping system incl. specially designed LNG dry couplings
- 2 specially designed LNG road tankers
- Parking ramp for road tanker
- Control system incl. safety system
- HMI control panels
- Power installation
- Theft-proof electrical panel placed outside Ex zone 1
- Compressed air installation placed outside Ex zone 1
- Fire and gas alarm system
- Fire fighting equipment
- Fencing, outdoor lighting and lighting in container
- All necessary approvals from the Danish Safety Technology Authority and the Danish Maritime Authority
FULLY AUTOMATIC AND FLEXIBLE LNG BUNKERING FACILITY

Technical facts
Max. bunkering time ............................................30 minutes
Pumping time during bunkering process...............15 minutes
Container size .......................................................20 feet
Fuel consumption (ferry).......................................Min. 10 m³ LNG per day
Pump capacity ......................................................60 m³/hour (1000 litres/minute)
Differential pressure range ..................................4-6 bar
Volume of LNG road tanker
(geometric/operational) .......................................56 m³/44,5 m³
Necessary connections ........................................3 x 400 V power supply and compressed air installation
Power consumption..............................................20 kW
Patented solution .................................................Danish Patent No. PR 178151

KC LNG is a Kosan Crisplant division
Kosan Crisplant a/s  Alsvej 21  DK-8940 Randers SV  Denmark  Tel +45 8740 3000  Fax +45 8740 3010  sales@kosancrisplant.com  service@kosancrisplant.com  www.kosancrisplant.com/LNG

Kosan Crisplant is a project-oriented corporation supplying equipment, plants and systems for filling and maintenance of LPG cylinders and offering after-sales and engineering services, facility management, and a one-stop shop for gas equipment including equipment for ammonia and cryogenic gasses. Since 1951, Kosan Crisplant has supplied 2650 LPG plants in more than 130 countries all over the world. Profiting from more than 65 years of experience in the gas business, Kosan Crisplant has also entered the market for small-scale LNG projects.